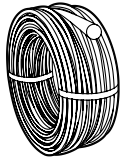


Westig® 1.2833EB Datasheet

Precision Wire



Zapp is Certified to ISO 9001



Westig® 1.2833EB

DIN 100V1, AFNOR 100V2, AISI W210, BS BW2, JIS SKS43

The grade Westig 1.2833EB is mainly used in the segment of industrial needles. In the annealed/ drawn condition this grade possesses an even structure and a good workability. After hardening the 1.2833EB is characterized by a light distortion and hardness of approx. 64 HRC.

By freezing the hardenable structure is converted almost completely into martensite. The low surface decarburization ensures ideal hardness results. Due to the even carbide distribution high abrasion resistance can be achieved.

Chemical Composition Westig® 1.2833EB*

C	Si	Mn	P	S	V	Cr
0.95-1.05	0.15-0.25	0.15-0.30	≤ 0.025	≤ 0.025	0.10-0.15	0.20-0.40

* approx. value

Heat Treatment

	Temperature [°C]	Cooling
Soft annealing	730 - 760	Furnace
Stress relief annealing	650 - 680	Furnace
Hardening	825 - 875	Oil
Tempering	180 - 280	Air
Freezing	-70	

Mechanical Properties

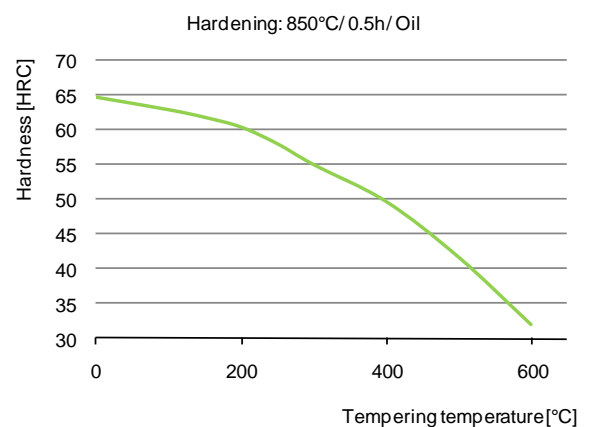
Annealed/ Drawn

	Short symbol	Value at 20 °C	Unit
Tensile strength	Rm	≥ 900	MPa
Yield strength	Rp 0,2	≥ 400	MPa
Elongation	A	> 6	%

Physical Properties

	Short symbol	Value at 20 °C	Unit
Density	ρ	7.84	$\frac{\text{kg}}{\text{dm}^3}$
Specific heat	c	460	$\frac{\text{J}}{\text{kg} \cdot \text{K}}$
Heat conduction	λ	38	$\frac{\text{W}}{\text{K} \cdot \text{m}}$
Specific electrical resistance	ρ	0.20	μΩm
Modulus of elasticity	E	190 - 210	GPa
Thermal expansion coefficient	α _L	9.0 - 12.80	10 ⁻⁶ *K ⁻¹

Tempering Diagram



Zapp Precision Metals GmbH

PRECISION WIRE

Letmather Straße 69

58239 Schwerte

P.O. Box 17 20

58212 Schwerte

Phone +49 2304 79-148

Fax +49 2304 79-6148

precisionwire@zapp.com

www.zapp.com

Further information regarding our products and locations are available in our image brochure and under www.zapp.com

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