

Stocklist Welding Consumables

Alloy	HASTELLOY® B-3®	HASTELLOY® C-4	HASTELLOY® C-22®	HASTELLOY® C-2000®	HASTELLOY® C-276	ULTIMET®	Titanium Grade 2	Titanium Grade 5
DIN	2.4695	2.4611	2.4635	2.4698	2.4886	2.4681	3.7035	3.7165
UNS	N10675	N06455	N06022	N06200	N10276	R31233	R50400	R56400
<b>TIG Welding Rods</b>								
Ø/mm								
Ø 1.6 mm	■	■	■	■	■	■	■	
Ø 2.0 mm	■	■	■	■	■	■		
Ø 2.4 mm	■	■	■	■	■	■		■
Ø 3.2 mm	■	■	■	■	■	■		■
Ø 4.0 mm	■	■	■	■	■			
<b>MIG Welding Wire</b>								
Ø 0.89 mm	■	■	■	■	■	■		
Ø 1.20 mm	■	■	■	■	■	■		■
<b>Coated Electrodes</b>								
DIN	2.4696	2.4612	2.4638	2.4699				
UNS	W80675 (B-3)	W86455 (C-4)	W86022 (C-22)	W86200 (C-2000)				
Ø 3.2 mm	■	■	■	■				
Ø 4.0 mm	■							

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■ Available from stock in Schwerte

■ Available from mill stock

— Other alloys and dimensions on request

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