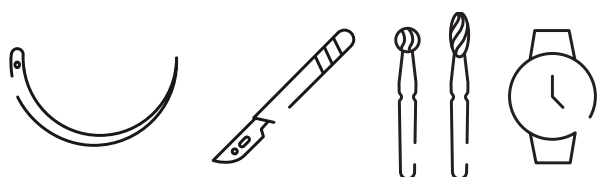


Zapp is certified to ISO 9001



Grade Zapp® 1.4197 YU

Zapp® 1.4197 YU is a sulfur-alloyed martensitic stainless steel with 13 % chromium content and high corrosion resistance. Due to the addition of sulfur machinability is improved. Furthermore, the element molybdenum induces a higher corrosion resistance in comparison with Zapp® 1.4035 YU. In conducting an appropriate heat treatment, a maximum hardness of 53 HRC* can be achieved.

Typical Fields of Applications

- Dental Instruments, e.g. Milling Cutters, Drills
- Surgical Instruments e.g. Cutting Tools
- Surgical Needles
- Watchmaking industry

Weldability

Weldability of Zapp® 1.4197 YU is possible to a limited extent.

Solderability

Soft-soldering is possible.

Magnetism

Zapp® 1.4197 YU is magnetizable.

Cold Working

In the soft-annealed condition.

Machining

Best results can be achieved in a slightly cold-worked condition ($116 \leq TS \leq 138$ ksi).

* Maximum hardness achievable under ideal hardening conditions

Corresponding Standards

- X20CrNiMoS13-1
- 420F Mod acc. to ASTM F899

Typical Chemical Composition*

C	Si	Mn	Cr	Mo	S	Ni
0.23	0.50	1.00	14.00	1.30	0.21	1.10

* Average in mass-%

Mechanical Properties (Soft-Annealed)

Tensile Strength TS	[ksi]	94.3 – 123.3
Yield Strength YS	[ksi]	min. 58.0
Elongation A5	[%]	max. 25
Hardness HB		max. 262
Structure		Ferrite + Carbides

Mechanical Properties (Cold-Worked)

Tensile Strength TS	[ksi]	116.0 – 152.3
Yield Strength YS	[ksi]	max. 116.0

Physical Properties

Modulus of Elasticity E 70 °F	[ksi]	31,183
Specific Density	[lb/in³]	0.28
Thermal Conductivity 70 °F	[Btu in/hr ft² °F]	208.0
Coefficient of Thermal Expansion	[µin/in °F]	
70 - 210 °F		5.8
70 - 390 °F		6.1
70 - 570 °F		6.4
70 - 750 °F		6.7
Specific Heat 70 °F	[Btu/lb °F]	0.11
Electric Resistivity 70 °F	[Ω circular-mil/ft]	330.8

Hot Working

Forging temperature is 1,470 – 1,920 °F.

Heat slowly and gradually to approx. 1,470 °F.

Afterwards heat to the required forging temperature.

Cool slowly after forging (e.g. in furnace).

Heat Treatment

Soft Annealing

Temperature: approx. 1,292 °F

Holding time: 2 - 4 h

Cooling: furnace

Hardening

Temperature: 1,875 – 2,010 °F

Holding time: approx. 0.5 h (depending on cross-section)

Cooling: inert gas, oil

Tempering

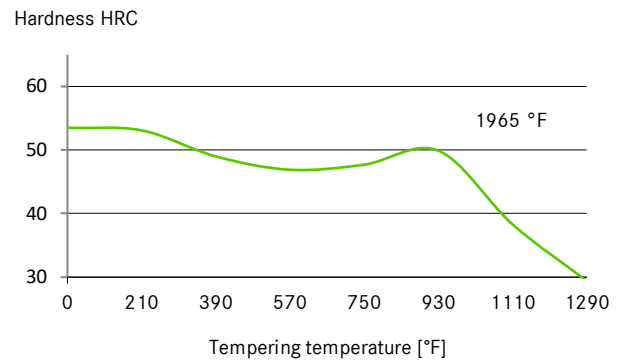
Temperature: 210 - 570 °F

Holding time: approx. 1 h (depending on cross-section)

Cooling: air

Due to the 885 °F embrittlement tempering in this range should be avoided.

Tempering Chart



According to the required hardness and the actual dimension the hardening and tempering temperature have to be selected from the respective ranges.

Corrosion Resistance

The optimum corrosion resistance can be achieved in the hardened and tempered condition. The best precondition to accomplish the optimum corrosion resistance is electronic polishing followed by passivation treatment. In this condition Zapp® 1.4197 YU is resistant against water and water vapour. Due to the higher molybdenum content Zapp® 1.4197 YU shows a higher corrosion resistance in comparison with Zapp® 1.4035 YU.

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Further information regarding our products and locations are available in our image brochure and under www.zapp.com

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